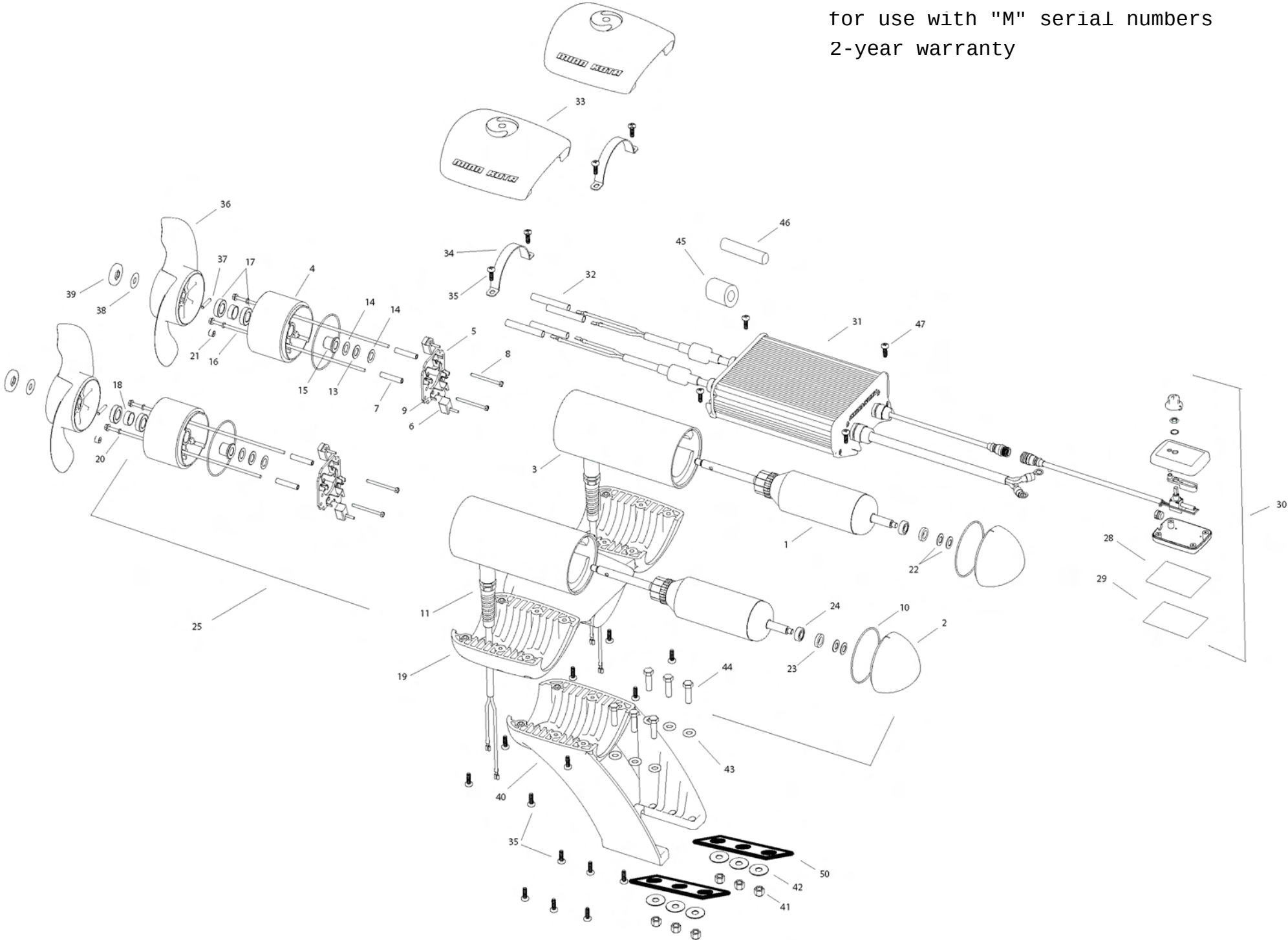


EM Riptide 160  
24 VOLT 116 AMPS

for use with "M" serial numbers  
2-year warranty



|    |           |                                                             |
|----|-----------|-------------------------------------------------------------|
| 1  | 2-100-234 | ARMATURE 24V 4.0 [1 PER MOTOR]                              |
| 2  | 421-376   | PLAIN END [1 PER MOTOR]                                     |
| 3  | 2-200-398 | CENTER HOUSING ASSEMBLY [1 PER MOTOR]                       |
| 4  | 2-300-349 | BRUSH END HOUSING (CONTAINS 15, 17, 18, 21)                 |
| 5  | 2-600-234 | BRUSH PLATE ASSEMBLY (CONTAINS 5, 6, 9)                     |
| 6  | 188-094   | BRUSH [2 PER MOTOR]                                         |
| 7  | 973-025   | SPACER - BRUSH PLATE [2 PER MOTOR]                          |
| 8  | 830-027   | SCREW #10-32 X 2 SLF THREAD [2 PER MOTOR]                   |
| 9  | 975-041   | BRUSH SPRING [2 PER MOTOR]                                  |
| 10 | 701-043   | O-RING [2 PER MOTOR]                                        |
| 11 | 2772917   | LEADWIRE ASSEMBLY [1 PER MOTOR]                             |
|    |           |                                                             |
| 13 | 990-051   | WASHER STEEL [1 PER MOTOR]                                  |
| 14 | 990-052   | WASHER NYLATRON [1 PER MOTOR]                               |
| 15 | 144-017   | FLANGE BEARING [1 PER MOTOR]                                |
| 16 | 830-094   | THRU-BOLT 12-24 X 10.31 [2 PER MOTOR]                       |
| 17 | 880-025   | SEAL [2 PER MOTOR]                                          |
| 18 | 725-095   | PAPER TUBE [1 PER MOTOR]                                    |
| 19 | 2381945   | BRACKET, DUAL MOUNT                                         |
| 20 | 701-009   | O-RING THRUBOLT [2 PER MOTOR]                               |
| 21 | 836-001   | ALUMINUM PLUG [1 PER MOTOR]                                 |
| 22 | 992-010   | SPRING WASHER [2 PER MOTOR]                                 |
| 23 | 990-045   | THRUST SPACER [1 PER MOTOR]                                 |
| 24 | 140-010   | BALL BEARING [1 PER MOTOR]                                  |
| 25 | 2396234   | MOTOR ASSY 24V 4.0 80# [2 EA]                               |
| 28 | 9950953   | VELCRO 1.5 X 2.0 LOOP                                       |
| 29 | 9950950   | VELCRO 1.5 X 2.0 HOOK                                       |
| 30 | 2990241   | HAND CONTROLLER                                             |
| 31 | 2990238   | CONTROL MODULE                                              |
| 32 | 2385401   | SHRINK TUBE [4 EA]                                          |
| 33 | 2380211   | TOP CAP [2 EA]                                              |
| 34 | 2383810   | STRAP, EM [2 EA]                                            |
| 35 | 2383418   | SCREW 1/4-20 SELF TAPPING [18 EA]                           |
| ■  | 1378132   | PROP KIT [1 PER MOTOR]                                      |
| 36 | 2331160   | PROPELLER [1 PER MOTOR]                                     |
| 37 | 2262658   | DRIVE PIN [1 PER MOTOR]                                     |
| 38 | 2091701   | WASHER, PROP LARGE [1 PER MOTOR]                            |
| 39 | 2198401   | NUT, PROP [1 PER MOTOR]                                     |
| 40 | 2381941   | LOWER BRACKET (DUAL MOTOR MOUNT)                            |
| 41 | 2383122   | NUT 3/8-16 NYLOCK [6EA]                                     |
| 42 | 2381726   | WASHER FENDER 3/8 X 1 1/4 OD [3 EA]                         |
| 43 | 2381728   | WASHER 3/8 [3 EA]                                           |
| 44 | 2383422   | SCREW 3/8 X 1 1/4 [6EA]                                     |
| 45 | 2307310   | FERRITE BEAD [2 EA] (EUROPEAN MOTORS ONLY)                  |
| 46 | 2075401   | HEATSHRINK [2 EA] (EUROPEAN MOTORS ONLY)                    |
| 47 | 2373427   | SCREW #12 X 5/8 [4 EA]                                      |
| 50 | 2385110   | INSULATOR PAD, EM                                           |
| ■  | 2994856   | BAG ASSY (CONTAINS 38-41,32,28,29,47,50 & TIE WRAPS) [2 EA] |

## 2889460 SEAL & ORING KIT (1 per motor)

